




# REPLACEMENT PARTS GUIDE


## 655K Crawler Loader (PIN: 1T0655KX\_\_E233169-339325)





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**PRIMARY FUEL FILTER**  
[RE541922](#)  
 Interval (hrs) - 500.
- 


**FINAL FUEL FILTER**  
[RE541925](#)  
 Interval (hrs) - 500.
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**AUXILIARY FUEL FILTER (IF EQUIPPED)**  
[AT365870](#)  
 Interval (hrs) - 500.
- 

**HYDRAULIC FAN OIL FILTER**  
[T366738](#)  
 Interval (hrs) - 2000.
- 


**HYDRAULIC OIL FILTER**  
[RE174130](#)  
 Interval (hrs) - 2000.
- 


**HYDRAULIC TANK BREATHER FILTER**  
[AM39653](#)  
 Interval (hrs) - 2000.
- 


**HYDROSTATIC CHARGE OIL FILTER**  
[AT318160](#)  
 Interval (hrs) - 2000.
- 


**ENGINE OIL FILTER**  
[RE539279](#)  
 Interval (hrs) - 500.





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**OPEN CRANKCASE VENTILATION (OCV) FILTER**  
[RE540710](#)  
 Interval (hrs) - 2000.
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**CAB RECIRCULATION AIR FILTER**  
[AT528017](#)  
 Interval (hrs) - As Required.
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**CAB FRESH AIR FILTER**  
[AT191102](#)  
 Interval (hrs) - As Required.
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**OUTER PIN SEAL**  
[AT341091](#)  
[AT330664](#)  
 Interval (hrs) - As Required.
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**ENGINE AIR FILTER—PRIMARY**  
[AT370279](#)  
 Interval (hrs) - As Required.
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**ENGINE AIR FILTER—SECONDARY**  
[F071151](#)  
 Interval (hrs) - As Required.
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**DIESEL PARTICULATE FILTER (COMPONENT OF EXHAUST FILTER)**  
[AT370279](#)  
 Interval (hrs) - As Required.
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**ENGINE ROCKER ARM COVER GASKET**  
[R528743](#)  
 Interval (hrs) - 2000.



# OILS AND CAPACITIES INFORMATION

## 655K Crawler Loader (PIN: 1T0655KX\_\_E233169-339325)

Part Description	Qty or capacity	Change Interval In Hours
John Deere Plus-50™ II Engine Oil <sup>2</sup>	28.0 L (7.4 gal)	500
John Deere Hydrau™ Hydraulic System Oil <sup>2</sup>	121.0 L (32.0 gal)	2000
John Deere Hydrau™ Hydrostatic Transmission Oil <sup>2</sup>	106.0 L (28.0 gal)	2000
John Deere Hy-Gard™ Inner Final Drive Oil (each side) <sup>1</sup>	9.5 L (2.5 gal)	1000
John Deere Hy-Gard™ Outer Final Drive Oil (each side) <sup>1</sup>	15.1 L (4.0 gal)	1000
API GL-5 Track Frame Pivot Shaft Bushing Oil <sup>1</sup>	1.7 L (0.45 gal)	1000
John Deere COOL-GARD™II Pre-Mix	30.3 L (8.0 gal)	6000

### Fluid Analysis Test Kits<sup>2</sup>

Part Description	Part Number	Qty or capacity	Change Interval In Hours
Diesel Engine Oil	<a href="#">AT346594</a>	1	250
Hydraulic Oil	<a href="#">AT346594</a>	1	500
Hydrostatic Transmission Oil	<a href="#">AT346594</a>	2	500
Inner and Outer Final Drive Oil	<a href="#">AT346594</a>	4	500
Engine Coolant	<a href="#">TY26873</a>	1	500
Diesel Fuel	<a href="#">AT180344</a>	1	500
COOL-GARD™ II Test Strips	<a href="#">TY26605</a>	1	1000

<sup>1</sup> See operator's manual for recommended oil type and oil viscosities based on operating temperatures.

<sup>2</sup> Based on fluid analysis results, intervals may need to be adjusted for operating conditions. See an authorized John Deere dealer.

Plus-50 is a trademark of Deere & Company

Hydrau is a trademark of Deere & Company

Hy-Gard is a trademark of Deere & Company

Cool-Gard is a trademark of Deere & Company



## Service intervals

655K Crawler Loader (PIN: 1T0655KX__E233169-339325)	
<b>As Required</b>	
<input type="checkbox"/> Drain sediment from fuel tank	<input type="checkbox"/> Service exhaust filter
<input type="checkbox"/> Inspect belt and check tension	<input type="checkbox"/> Check and adjust track sag
<input type="checkbox"/> Clean or replace cab fresh air filter	<input type="checkbox"/> Clean or replace cab recirculating air filter
<input type="checkbox"/> Add coolant extender as indicated by COOL-GARD™ II test strips	<input type="checkbox"/> Check engine air filter restriction indicator
<b>Every 10 Hours or Daily</b>	
<input type="checkbox"/> Check engine oil level	<input type="checkbox"/> Check hydraulic oil level
<input type="checkbox"/> Check surge tank coolant level	<input type="checkbox"/> Check transmission oil level
<input type="checkbox"/> Check Nevergrease™ outer pin seals (if equipped)	<input type="checkbox"/> Check primary fuel filter and water separator
<input type="checkbox"/> Check auxiliary fuel filter and water separator (if equipped)	
<b>Every 50 Hours</b>	
<input type="checkbox"/> Lubricate right and left end crossbar pivots	<input type="checkbox"/> Lubricate loader linkage and cylinder pivots
<input type="checkbox"/> Lubricate rear ripper (if equipped)	<input type="checkbox"/> Lubricate multipurpose bucket (if equipped)
<b>Every 250 Hours</b>	
<input type="checkbox"/> Take engine oil sample	<input type="checkbox"/> Check inner and outer final drive housing oil levels
<b>Every 500 Hours</b>	
<input type="checkbox"/> Drain and refill engine oil and replace filter	<input type="checkbox"/> Take hydrostatic transmission oil sample
<input type="checkbox"/> Replace primary and final fuel filters	<input type="checkbox"/> Take engine coolant sample
<input type="checkbox"/> Replace auxiliary fuel filter and water separator (if equipped)	<input type="checkbox"/> Take hydraulic oil sample
<input type="checkbox"/> Check battery electrolyte level; clean and tighten terminals	<input type="checkbox"/> Take inner and outer final drive oil sample
<input type="checkbox"/> Take diesel fuel sample	
<b>Every 1000 Hours</b>	
<input type="checkbox"/> Drain and refill final drive housing oil	<input type="checkbox"/> Check air intake hose
<input type="checkbox"/> Check track frame pivot shaft bushing oil level	<input type="checkbox"/> Check coolant
<b>Every 2000 Hours</b>	
<input type="checkbox"/> Drain and refill hydraulic system oil and replace filters	<input type="checkbox"/> Check and adjust engine valve lash
<input type="checkbox"/> Drain and refill hydrostatic transmission oil and replace oil filter	<input type="checkbox"/> Replace open crankcase ventilation (OCV) filter
<input type="checkbox"/> Replace hydraulic tank breather filter	<input type="checkbox"/> Replace Nevergrease™ outer pin seals (if equipped)
<b>Every 5000 Hours</b>	
<input type="checkbox"/> Inspect after treatment device mounts	
<b>Every 6000 Hours</b>	
<input type="checkbox"/> Drain and refill cooling system	



**JOHN DEERE**