

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2048 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:  
 48 In. (1220 mm)  
 Cutting Height:  
 1.5 to 9 In. (38 to 229 mm)  
 Cutting Capacity (Diameter):  
 0 to 1 In. (0 to 25 mm)  
 Cutting Chamber Depth:  
 7.5 In. (190 mm)  
 Tractor PTO HP Range: 18 - 45 HP  
 Tractor PTO: 540 RPM  
 Implement PTO: ASABE Category III PTO  
 Hitch:  
 Lift-Type Category I, Adaptable to II,  
 iMatch, and AutoHitch Compatible  
 Overall Width: 51 In. (1,291.4 mm)  
 Overall Length: 86.6 In. (2,199.6 mm)  
 Deck Shape: Flat-open Round Back  
 Deck Type: Single  
 Deck Thickness: 11 Gauge (3 mm)  
 Skirt Thickness: 11 Gauge (3 mm)  
 PTO Driveline Options: Shear Bolt or  
 Slip Clutch Drivelines Available  
 Gear Case HP Rating: 45 HP  
 Blade Type:

Heat Treated, Suction Type Blades  
 Blade Thickness: 0.5 In. (13 mm)  
 Blade Width: 3 In. (76 mm)  
 Blade Tip Speed: 13,090 fpm (66.5 m/s)  
 Blade Pan Type:  
 Round Pan-Type Blade Holder  
 Blade Pan Diameter: 22.3 In. (567 mm)  
 Laminated Tire

Use front and rear enclosures in areas where thrown objects could be hazardous.

iMatch Hitch required with 2305 Tractor to facilitate driveline length.

iMatch Hitch required if going on a 4M or 4R tractor equipped with R3/R4 tires to avoid possible interference between tractor tires and cutter front shield

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0511XF		RC2048 Lift-Type Rotary Cutter <i>Includes solid laminated tire kit</i>	1,681.00
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#### DRIVELINES

1000		Driveline with Slip Clutch <i>Recommended.</i>	148.00
1010		Driveline with Shear Bolt	In Base Price

#### ENCLOSURES

*Use enclosures in areas where thrown objects could be hazardous.*

2000		Front and Rear Chain Enclosure <i>Recommended.</i>	216.00
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020		Front Chain and No Rear Enclosure	53.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-32.00
2040		No Front or Rear Enclosure	-55.00

#### OPERATOR'S MANUAL AND DECALS

904N		French OM & Decal Kit (RC20)	125.00
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FRONTIER PRODUCTS

Cutting & Mowing

**RC2048 Lift-Type Rotary Cutter**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION</b>			
		<b>Miscellaneous</b>	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11201		John Deere Quik-Knect Driveline Yoke Bundle <i>BLV11201 is compatible with:</i> - RC2048 w/ Slip Clutch Driveline Serial Number Range 048199 & up - RC2048 w/ Shear Pin Driveline Serial Number Range 040602 & up Tractor Receiver Part number: BLV10953	275.00
		<i>At least one tractor receiver bundle is needed per tractor.                      This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2060 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:  
 60 In. (1524 mm)  
 Cutting Height:  
 1.5 to 9 In. (38 to 229 mm)  
 Cutting Capacity (Diameter):  
 0 to 1 In. (0 to 25 mm)  
 Cutting Chamber Depth:  
 7.5 In. (190 mm)  
 Tractor PTO HP Range: 19 - 65 HP  
 Tractor PTO: 540 RPM  
 Implement PTO: ASABE Category III PTO  
 Hitch:  
 Lift-Type Category I, Adaptable to II,  
 iMatch, and AutoHitch Compatible  
 Overall Width: 63 In. (1,600.2 mm)  
 Overall Length: 101.2 In. (2,570.5 mm)  
 Deck Shape: Flat-open Round Back  
 Deck Type: Single  
 Deck Thickness: 11 Gauge (3 mm)  
 Skirt Thickness: 11 Gauge (3 mm)  
 PTO Driveline Options: Shear Bolt or

Slip Clutch Drivelines Available  
 Gear Case HP Rating: 65 HP  
 Blade Type:  
 Heat Treated, Suction Type Blades  
 Blade Thickness: 0.5 In. (13 mm)  
 Blade Width: 3 In. (76 mm)  
 Blade Tip Speed: 14,355 fpm (72.8 m/s)  
 Blade Pan Type:  
 Round Pan-Type Blade Holder  
 Blade Pan Diameter: 22.3 In. (567 mm)  
 Laminated Tire  
 iMatch Hitch required if going on a 4M or 4R  
 tractor equipped with R3/R4 tires to avoid possible  
 interference between tractor tires and cutter front  
 shield

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0512XF		RC2060 Lift-Type Rotary Cutter <i>Includes solid laminated tire kit</i>	1,891.00
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#### DRIVELINES

1000		Driveline with Slip Clutch <i>Recommended.</i>	160.00
1010		Driveline with Shear Bolt	In Base Price

#### ENCLOSURES

*Use enclosures in areas where thrown objects could be hazardous.*

2000		Front and Rear Chain Enclosure <i>Recommended.</i>	261.00
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020		Front Chain and No Rear Enclosure	64.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-34.00
2040		No Front or Rear Enclosure	-52.00

#### OPERATOR'S MANUAL AND DECALS

904N		French OM & Decal Kit (RC20)	125.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**RC2060 Lift-Type Rotary Cutter**  
Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11201		John Deere Quik-Knect Driveline Yoke Bundle <i>BLV11201 is compatible with:</i> - RC2060 and RC2072 w/ Slip Clutch Driveline Serial Number Range 063419 & up - RC2060 and RC2072 w/ Shear Pin Driveline Serial Number Range 048269 & up Tractor Receiver Part number: BLV10953  <i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.  One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	275.00

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2072 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:  
 72 In. (1,830 mm)  
 Cutting Height:  
 1.5 to 9 In. (38 to 229 mm)  
 Cutting Capacity (Diameter):  
 0 to 1 In. (0 to 25 mm)  
 Cutting Chamber Depth:  
 7.5 In. (190 mm)  
 Tractor PTO HP Range: 25 - 65 HP  
 Tractor PTO: 540 RPM  
 Implement PTO: ASABE Category III PTO  
 Hitch:  
 Lift-Type Category I, Adaptable to II,  
 iMatch, and AutoHitch Compatible  
 Overall Width: 75 In. (1,905 mm)  
 Overall Length: 111.5 In. (2,832.1 mm)  
 Deck Shape: Flat-open Round Back  
 Deck Type: Single  
 Deck Thickness: 11 Gauge (3 mm)  
 Skirt Thickness: 11 Gauge (3 mm)  
 PTO Driveline Options: Shear Bolt or  
 Slip Clutch Drivelines Available

Gear Case HP Rating: 65 HP  
 Blade Type:  
 Heat Treated, Suction Type Blades  
 Blade Thickness: 0.5 In. (13 mm)  
 Blade Width: 3 In. (76 mm)  
 Blade Tip Speed: 14,955 fpm (76 m/s)  
 Blade Pan Type:  
 Round Pan-Type Blade Holder  
 Blade Pan Diameter:  
 28.5 In. (723.9 mm)  
 Laminated Tire  
 iMatch Hitch required if going on a 4M or 4R  
 tractor equipped with R3/R4 tires to avoid possible  
 interference between tractor tires and cutter front  
 shield

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
Select One Code From Each Required Category			
<b>BASE MACHINE</b>			
0513XF		RC2072 Lift-Type Rotary Cutter <i>Includes solid laminated tire kit</i>	2,170.00
<b>DRIVELINES</b>			
1000		Driveline with Slip Clutch <i>Recommended.</i>	160.00
1010		Driveline with Shear Bolt	In Base Price
<b>ENCLOSURES</b>			
<i>Use enclosures in areas where thrown objects could be hazardous.</i>			
2000		Front and Rear Chain Enclosure <i>Recommended.</i>	363.00
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	In Base Price
2020		Front Chain and No Rear Enclosure	97.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-44.00
2040		No Front or Rear Enclosure	-63.00
<b>OPERATOR'S MANUAL AND DECALS</b>			
904N		French OM & Decal Kit (RC20)	125.00

FRONTIER PRODUCTS

Cutting & Mowing

**RC2072 Lift-Type Rotary Cutter**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION</b>			
		<b>Miscellaneous</b>	
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11201		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required). BLV11201 is compatible with: - RC2060 and RC2072 w/ Slip Clutch Driveline Serial Number Range 063419 &amp; up - RC2060 and RC2072 w/ Shear Pin Driveline Serial Number Range 048269 &amp; up</i>	

# FRONTIER PRODUCTS

## Cutting & Mowing

### RC2084 Lift-Type Rotary Cutter Equipment for Base Machine

Cutting Width:  
84 In. (2,134 mm)  
Cutting Height:  
1.75 to 11 In. (44.45 to 279.4 mm)  
Cutting Capacity (Diameter):  
0 to 1 In. (0 to 25 mm)  
Cutting Chamber Depth:  
9.75 In. (248 mm)  
Tractor PTO HP Range: 45 - 90 HP  
Tractor PTO: 540 RPM  
Implement PTO: ASABE Category IIII PTO  
Hitch:  
Lift-Type Category II,  
Category II Quick Hitch Compatible  
Overall Width: 88 In. (2,235 mm)  
Overall Length: 124 In. (3,150 mm)  
Deck Shape: Flat-open Round Back  
Deck Type: Single  
Deck Thickness: 10 Gauge (3.4 mm)  
Skirt Thickness: 10 Gauge (3.4 mm)  
PTO Driveline Options:  
Slip Clutch Standard

Gear Case HP Rating: 90 HP  
Blade Type:  
Heat Treated, Suction Type Blades  
Blade Thickness: 0.5 In. (13 mm)  
Blade Width: 3 In. (76 mm)  
Blade Tip Speed: 14,380 fpm (73 m/s)  
Blade Pan Type:  
Round Pan-Type Blade Holder  
Blade Pan Diameter:  
32.5 In. (825.5 mm)  
Tire Options:  
Single or Dual Laminated Tire  
iMatch Hitch required if going on a 4M or 4R  
tractor equipped with R3/R4 tires to avoid possible  
interference between tractor tires and cutter front  
shield

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0514XF		RC2084 Lift-Type Rotary Cutter	4,028.00
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#### ENCLOSURES

*Use enclosures in areas where thrown objects could be hazardous.*

2000		Front and Rear Chain Enclosure <i>Recommended.</i>	In Base Price
2010		Front Rubber with Foot Guards and Rear Metal Enclosure	-237.00
2020		Front Chain and No Rear Enclosure	-172.00
2030		Front Rubber with Foot Guards and No Rear Enclosure	-300.00
2040		No Front or Rear Enclosure	-365.00

#### WHEELS AND TIRES

3000		Laminated Tire	In Base Price
3010		Dual Tire Laminated	114.00

#### OPERATOR'S MANUAL AND DECALS

904N		French OM & Decal Kit (RC20)	125.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**RC2084 Lift-Type Rotary Cutter**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
<b>Miscellaneous</b>			
5TIFC711289		French Operator's Manual and Decal Kit for RC20 Series Rotary Cutters	137.51
BLV11203		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>			
<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required). BLV11203 is compatible with RC2084 w/ Slip Clutch Driveline Serial Number Range 105933 &amp; up</i>			



# FRONTIER PRODUCTS

## Cutting & Mowing

### FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 3 In.  
 Cutting Width: 12 Ft.  
 Transport Tongue Weight: 700 lbs.  
 Transport Tires: (2) 20.5 x 8-10  
 Transport Length: 13 Ft. 2 In.  
 Transport Height: 6 Ft.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 80 HP  
 Splitter Gearbox HP: 100 HP  
 Shipping Weight: 2960 lbs.  
 Overall Width: 12 Ft. 2 In.  
 Operating Tongue Weight: 310 lbs.  
 Mower Deck Gearbox HP: 40 HP  
 Maximum Overall Length:  
 14 Ft. 5 In.  
 Mainframe Construction:  
 3 In. Square Tubing  
 Input Driveline:  
 Category I III Constant Velocity  
 Hitch: Drawbar Category I  
 Hitch Adjustment:  
 Self-Leveling, Multi-Position  
 Ground Pressure: 9.0 PSI  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap: 6 In.  
 Deck Lift Cylinders:  
 3-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:

Spacer On Caster  
 Center Deck Cutting Width: 5 Ft.  
 Wing Deck Cutting Width: 4 Ft.  
 Caster Wheels:  
 (8) 15 x 6-6 Pneumatic  
 Caster Wheel Bearings:  
 Roller Bearings  
 Blade Tip Speed:  
 16,950 FPM Average  
 Blade Spindles: (7) Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
 (7) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 75 Minutes (Approximate)  
 Approximate Operating Weight: 2900 lbs.  
 Front Roller Kit:  
 Wing Decks (Optional Attachment, 1 Required)  
 Front Roller Kit:  
 Rear Deck (Optional Attachment, 1 Required)  
 Approximate Operating Angles:  
 25 Degrees Up and 15 Degrees Down

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0421XF	FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar	20,820.00
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#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous</b>	
5WD1004116	Anti Streaking Kit (FM10 Series)	140.80
5WD1032454	FM10 Series Hydraulic Unlock System	652.31
5WD1031818	FM10 Series Rear Roller Kit	102.31
5WD1006421	Front Roller Kit - Contains 1 Roller (FM1012 Wing Decks Only)	213.40
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	697.40

FRONTIER PRODUCTS

Cutting & Mowing

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**FM1012R Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	590.71
	5WD1003635	Rigid Clevis Hitch (FM10 Series)	192.51

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 4 In.  
 Cutting Width: 15 Ft.  
 Transport Tongue Weight: 720 lbs.  
 Transport Tires:  
 (2) 20.5 x 8 - 10  
 Transport Length: 13 Ft. 5 In.  
 Transport Height: 7 Ft. 9 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 100 HP  
 Shipping Weight: 3200 lbs.  
 Overall Width: 15 Ft. 2 In.  
 Operating Tongue Weight: 330 lbs.  
 Mower Deck Gearbox HP: 40 HP  
 Maximum Overall Length:  
 14 Ft. 8 In.  
 Mainframe Construction:  
 3 In. Square Tubing  
 Input Driveline:  
 Category IIIII Constant Velocity  
 Hitch: Drawbar Category II  
 Hitch Adjustment:  
 Self-Leveling, Multi-Position  
 Ground Pressure: 9.7 lbs. PSI  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap: 6 In.  
 Deck Lift Cylinders:  
 3-1/2 In. x 10 In. Single Acting

Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 5 Ft.  
 Caster Wheels:  
 (8) 15 x 6-6 Pneumatic  
 Caster Wheel Bearings:  
 Roller Bearings  
 Blade Tip Speed:  
 16,950 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
 (9) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 75 Minutes (Approximate)  
 Approximate Operating Weight: 3,200 lbs.  
 Front Roller Kit: (Optional Attachment, 3 required)  
 Approximate Operating Angles:  
 25 Degrees Up and 15 Degrees Down

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0422XF	FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar	22,392.00
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#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous</b>	
5WD1004116	Anti Streaking Kit (FM10 Series)	140.80
5WD1032454	FM10 Series Hydraulic Unlock System	652.31
5WD1031818	FM10 Series Rear Roller Kit	102.31
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	697.40
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	590.71

FRONTIER PRODUCTS

Cutting & Mowing

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**FM1015R Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
	5WD1003635	<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b> Rigid Clevis Hitch (FM10 Series)	192.51

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 3 In.  
 Cutting Width: 17 Ft.  
 Transport Tongue Weight: 800 lbs.  
 Transport Tires: (2) 20.5 x 8 - 10  
 Transport Length: 13 Ft. 5 In.  
 Transport Height: 8 Ft. 9 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 40 to 80 HP  
 Splitter Gearbox HP: 100 HP  
 Shipping Weight: 3340 lbs.  
 Overall Width: 17 Ft. 2 In.  
 Operating Tongue Weight: 400 lbs.  
 Mower Deck Gearbox HP: 40 HP  
 Maximum Overall Length:  
 14 Ft. 8 In.  
 Mainframe Construction:  
 3 In. Square Tubing  
 Input Driveline:  
 Category IIIII Constant Velocity  
 Hitch: Drawbar - Category II  
 Hitch Adjustment:  
 Self-Leveling, Multi-Position  
 Ground Pressure: 10.2 lbs. PSI  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap: 6 In.  
 Deck Lift Cylinders:  
 3-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.

Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 6 Ft.  
 Caster Wheels:  
 (8) 15 x 6-6 Pneumatic  
 Caster Wheel Bearings:  
 Roller Bearings  
 Blade Tip Speed:  
 16,950 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
 (9) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 75 Minutes (Approximate)  
 Approximate Operating Weight: 3340 lbs.  
 Front Roller Kit: (Optional Attachment, 3 Required)  
 Approximate Operating Angles:  
 25 Degrees Up and 15 Degrees Down

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0423XF	FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar	24,833.00
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#### ATTACHMENTS FOR FIELD CONVERSION

	Miscellaneous	
5WD1004116	Anti Streaking Kit (FM10 Series)	140.80
5WD1032454	FM10 Series Hydraulic Unlock System	652.31
5WD1031818	FM10 Series Rear Roller Kit	102.31
5WD1006417	Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	697.40
5WD1004486	Light Bar Kit (FM10 Series) <i>Serial Number 1XFFM10XAB0000105 and below.</i>	590.71

FRONTIER PRODUCTS

Cutting & Mowing

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**FM1017R Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
	5WD1003635	<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b> Rigid Clevis Hitch (FM10 Series)	192.51

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2012R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 7 Ft. 7 In.  
 Cutting Width: 12 Ft.  
 Transport Tongue Weight: 774 lbs.  
 Transport Tires:  
 (2) 20.5 In. x 8 In. x 10 In.  
 Transport Length: 11 Ft. 9 In.  
 Transport Height: 6 Ft. 2 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 2694 lbs.  
 Overall Width: 12 Ft. 2 In.  
 Operating Tongue Weight: 374 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length:  
 12 Ft. 7 In.  
 Mainframe Construction:  
 3.5 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 9.1 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 5 Ft.  
 Wing Deck Cutting Width: 4 Ft.  
 Caster Wheels:  
 (12) 11 In. x 4 In. Pneumatic or  
 10 In. x 3.2 In. Solid  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 15,747 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (6) 16-5/8 In. x 2 In. x 1/4 In.  
 (3) 20-3/16 In. x 2 In. x 1/4 In.  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 2694 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

<b>BASE MACHINE</b>		
0431XF	FM2012R Flex-Wing Grooming Mower with Pneumatic Tires	20,753.00
<b>MULCH KITS</b>		
9690	Mulching Kit	1,066.00
<b>HYDRAULICS</b>		
9610	Hydraulic Unlock System	575.00
<b>HITCH</b>		
9440	Float Hitch	148.00

#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS  
Cutting & Mowing

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**FM2012R Flex-Wing Grooming Mower with Pneumatic Tires**  
Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099556	Mulching Kit	1,172.60



# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2015R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 1 In.  
 Cutting Width: 15 Ft.  
 Transport Tongue Weight: 807 lbs.  
 Transport Tires:  
 (2) 20.5 In. x 8 In. x 10 In.  
 Transport Length: 12 Ft. 2 In.  
 Transport Height: 7 Ft. 8 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 2826 lbs.  
 Overall Width: 15 Ft. 2 In.  
 Operating Tongue Weight: 381 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length: 13 Ft.  
 Mainframe Construction:  
 3.5 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 9.6 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)  
 Deck Thickness: 8 Gauge Steel Plate

Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 5 Ft.  
 Caster Wheels:  
 (12) 11 In. x 4 In. Pneumatic or  
 10 In. x 3.2 In. Solid  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 16,863 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Dimensions:  
 (6) 20-3/16 In. x 2 In. x 1/4 In.  
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Blade Overlap: 1-1/8 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 2826 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0432XF	FM2015R Flex-Wing Grooming Mower with Pneumatic Tires	21,532.00
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#### MULCH KITS

9690	Mulching Kit	1,166.00
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#### HYDRAULICS

9610	Hydraulic Unlock System	575.00
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#### HITCH

9440	Float Hitch	148.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS  
Cutting & Mowing

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**FM2015R Flex-Wing Grooming Mower with Pneumatic Tires**  
Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099557	Mulching Kit	1,282.60

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2017R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Available with Pneumatic Tires Only  
 Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 4 In.  
 Cutting Width: 17 Ft.  
 Transport Tongue Weight: 953 lbs.  
 Transport Tires:  
 (2) 20.5 In. x 8 In. x 10 In.  
 Transport Length: 12 Ft. 2 In.  
 Transport Height: 8 Ft. 7 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 2947 lbs.  
 Overall Width: 17 Ft. 2 In.  
 Operating Tongue Weight: 389 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length: 13 Ft.  
 Mainframe Construction:  
 3.5 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 10 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 6 Ft.  
 Caster Wheels:  
 (12) 11 In. x 4 In. Pneumatic or  
 10 In. x 3.2 In. Solid  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 16,732 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (9) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 2947 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

<b>BASE MACHINE</b>		
0433XF	FM2017R Flex-Wing Grooming Mower with Pneumatic Tires	22,882.00
<b>MULCH KITS</b>		
9690	Mulching Kit	1,287.00
<b>HYDRAULICS</b>		
9610	Hydraulic Unlock System	575.00
<b>HITCH</b>		
9440	Float Hitch	148.00

#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS  
Cutting & Mowing

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**FM2017R Flex-Wing Grooming Mower with Pneumatic Tires**  
Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099558	Mulching Kit	1,415.71

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2112R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 7 Ft. 7 In.  
 Cutting Width: 12 Ft.  
 Transport Tongue Weight: 945 lbs.  
 Transport Tires:  
 (2) 23 In. x 10.5 In. x 12 In.  
 Transport Length: 11 Ft. 10 In.  
 Transport Height: 6 Ft. 2 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 3090 lbs.  
 Overall Width: 12 Ft. 2 In.  
 Operating Tongue Weight: 456 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length:  
 13 Ft. 10 In.  
 Mainframe Construction:  
 4 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 6.5 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 5 Ft.  
 Wing Deck Cutting Width: 4 Ft.  
 Caster Wheels:  
 (12) 13 In. x 6.5 In. Pneumatic  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 15,747 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (6) 16-5/8 In. x 2 In. x 1/4 In.  
 (3) 20-3/16 In. x 2 In. x 1/4 In.  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 3090 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

<b>BASE MACHINE</b>		
0441XF	FM2112R Flex-Wing Grooming Mower with Pneumatic Tires	23,426.00
<b>MULCH KITS</b>		
9690	Mulching Kit	1,066.00
<b>HYDRAULICS</b>		
9610	Hydraulic Unlock System	575.00
<b>HITCH</b>		
9440	Float Hitch	148.00

#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS  
Cutting & Mowing

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**FM2112R Flex-Wing Grooming Mower with Pneumatic Tires**  
Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099556	Mulching Kit	1,172.60

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2115R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 1 In.  
 Cutting Width: 15 Ft.  
 Transport Tongue Weight: 986 lbs.  
 Transport Tires:  
 (2) 23 In. x 10.5 In. x 12 In.  
 Transport Length: 12 Ft. 2 In.  
 Transport Height: 7 Ft. 8 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 3267 lbs.  
 Overall Width: 15 Ft. 2 In.  
 Operating Tongue Weight: 466 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length:  
 14 Ft. 7 In.  
 Mainframe Construction:  
 4 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 7.2 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 5 Ft.  
 Caster Wheels:  
 (12) 13 In. x 6.5 In. Pneumatic  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 16,863 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Dimensions:  
 (6) 20-3/16 In. x 2 In. x 1/4 In.  
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Blade Overlap: 1-1/8 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 3267 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

<b>BASE MACHINE</b>		
0442XF	FM2115R Flex-Wing Grooming Mower with Pneumatic Tires	24,195.00
<b>MULCH KITS</b>		
9690	Mulching Kit	1,166.00
<b>HYDRAULICS</b>		
9610	Hydraulic Unlock System	575.00
<b>HITCH</b>		
9440	Float Hitch	148.00

#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS  
Cutting & Mowing

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**FM2115R Flex-Wing Grooming Mower with Pneumatic Tires**  
Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099557	Mulching Kit	1,282.60



# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2117R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 4 In.  
 Cutting Width: 17 Ft.  
 Transport Tongue Weight: 1170 lbs.  
 Transport Tires:  
 (2) 23 In. x 10.5 In. x 12 In.  
 Transport Length: 12 Ft. 4 In.  
 Transport Height: 8 Ft. 7 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 3438 lbs.  
 Overall Width: 17 Ft. 2 In.  
 Operating Tongue Weight: 477 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length:  
 15 Ft. 5 In.  
 Mainframe Construction:  
 4 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 8.0 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 6 Ft.  
 Wing Deck Cutting Width: 6 Ft.  
 Caster Wheels:  
 (12) 13 In. x 6.5 In. Pneumatic  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 16,732 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (9) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 3438 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

<b>BASE MACHINE</b>		
0443XF	FM2117R Flex-Wing Grooming Mower with Pneumatic Tires	25,852.00
<b>MULCH KITS</b>		
9690	Mulching Kit	1,287.00
<b>HYDRAULICS</b>		
9610	Hydraulic Unlock System	575.00
<b>HITCH</b>		
9440	Float Hitch	148.00

#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS  
Cutting & Mowing

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**FM2117R Flex-Wing Grooming Mower with Pneumatic Tires**  
Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099558	Mulching Kit	1,415.71

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM2120R Flex-Wing Grooming Mower with Pneumatic Tires Equipment for Base Machine

Free-Floating Decks:  
 4 In. Front/Rear and Left/Right  
 Wing Travel is 30 Degrees Up  
 and 15 Degrees Down  
 Clevis Hitch - Rigid or  
 Floating Optional  
 Auto-Engage Transport Latch  
 Lights Standard  
 Hydraulic Unlocking System Available  
 Rear Chain Shields Standard  
 Type: Flex Wing, Rear Discharge  
 Transport Width: 8 Ft. 9 In.  
 Cutting Width: 20 Ft.  
 Transport Tongue Weight: 1220 lbs.  
 Transport Tires:  
 (2) 23 In. x 10.5 In. x 12 In.  
 Transport Length: 15 Ft.  
 Transport Height: 9 Ft. 8 In.  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 35 to 80 HP  
 Splitter Gearbox HP: 80 HP  
 Shipping Weight: 3747 lbs.  
 Overall Width: 20 Ft. 2 In.  
 Operating Tongue Weight: 489 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Maximum Overall Length:  
 16 Ft. 3 In.  
 Mainframe Construction:  
 4 In. Double Round Tubing  
 Input Driveline:  
 Category VI Constant Velocity  
 with Slip Clutch  
 Hitch:  
 Category I or Category II Drawbar  
 Hitch Adjustment: 4 Position  
 Ground Pressure: 8.7 lbs. PSI  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox over V-belts (2)

Deck Thickness: 8 Gauge Steel Plate  
 Deck Overlap:  
 6 In. (Adjustable to 9 In.)  
 Deck Lift Cylinders:  
 2-1/2 In. x 10 In. Single Acting  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Center Deck Cutting Width: 7 Ft.  
 Wing Deck Cutting Width: 7 Ft.  
 Caster Wheels:  
 (12) 13 In. x 6.5 In. Pneumatic  
 Caster Wheel Bearings:  
 Sealed Roller Bearings  
 Blade Tip Speed: 16,338 FPM Average  
 Blade Spindles: (9) Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings 2 Per Spindle  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
 (9) 28-1/2 In. x 2-1/4 In. x 1/4 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
 120 Minutes (Approximate)  
 Approximate Operating Weight: 3747 lbs.  
 Front Rollers Standard  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

<b>BASE MACHINE</b>		
0444XF	FM2120R Flex-Wing Grooming Mower with Pneumatic Tires	30,868.00
<b>MULCH KITS</b>		
9690	Mulching Kit	1,498.00
<b>HYDRAULICS</b>		
9610	Hydraulic Unlock System	575.00
<b>HITCH</b>		
9440	Float Hitch	148.00

#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS  
Cutting & Mowing

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**FM2120R Flex-Wing Grooming Mower with Pneumatic Tires**  
Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
	5BP0099597	Floating Hitch	162.80
	5BP0099817	Hydraulic Unlock System	632.51
	5BP0099559	Mulching Kit	1,647.80

# FRONTIER PRODUCTS

## Cutting & Mowing

### FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar Equipment for Base Machine

10 ea. 10 x 4 in. Solid Rubber Gauge Wheels  
 2 ea. 20.5 x 8.75 in. Non-Highway Speed Rated Transport Tires  
 10 Gauge Reinforced Deck  
 Wing Float: 20 degrees up / 15 degrees down  
 Deck Overlap: 6 In.  
 Blade Overlap: 1.5 In.  
 Blade Spindles: (9) Cast Iron  
 Blade Dimensions: (9) .25 x 2.5 In.  
 Belts: B-Section, Kevlar  
 Tractor PTO Speed: 540 RPM  
 Overall Machine Width: 12 Ft. 7 In.  
 Working Machine Width: 12 Ft. 5 In.  
 Transport Width: 7 Ft. 9 In.  
 Transport Length: 10 Ft. 6 In.  
 Machine Weight: 1,750 lbs.  
 HP Requirements: 25 - 60 HP

Cutting Height from 1 In. to 4.5 In.  
 Blade Tip Speed: 16,200 Ft./Minute  
 Type: Rear Discharge  
 Front Antiscalping Roller: Standard (3 per deck)  
 Input Driveline: Gear Box over V-Belt  
 Input Driveline: ASAE Category III CV  
 Wing Driveline: ASAE Category III  
 Shipping Weight: 2,095 lbs.  
 Set-up Time: 1.25 Hrs.  
 1 Year Machine Warranty  
 3 Year Residential Gear Box Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0551XF	FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar	17,502.00
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#### CHAIN ENCLOSURES

2000	Rear Chain Shield	No Added Cost
2095	Less Rear Chain Shield	-368.00

#### WHEELS AND TIRES

3000	Highway Rated Tires	In Base Price
3010	Non-Highway Rated Tires	-203.00

#### HYDRAULIC KITS

9000	Hydraulic Wing Latch Release Kit	630.00
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#### ATTACHMENTS FOR FIELD CONVERSION

##### Miscellaneous

5WD1029535	Hydraulic Wing Latch Release Kit (FM3012)	693.00
5WD1031385	Light Bar Kit (FM10 Series and FM3012) <i>Serial Number 1XFFM10XAB0000106 and above on the FM10 Series and all FM30 Series Mowers.</i>	697.40
5WD1008038	Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012) <i>Quantity of (3) required for FM3012 as each deck requires quantity of (1).</i>	130.91

FRONTIER PRODUCTS

Cutting & Mowing

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**FM3012 Rear Discharge Flex-Wing Grooming Mower with Light Bar**

Continued

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# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1048E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires  
11 Gauge Reinforced Deck  
Spindle Shafts Greased from the  
Top for Easy Service  
Single Belt Drive with  
Automatic Belt Idler  
Rugged 30-HP Gearbox  
One Piece Balanced Steel Pulleys  
High Blade Speed  
Floating Top Hitch  
iMatch Compatible (Quick-Attach System)  
Working Width: 48 In.  
Overall Machine Width: 51 In.  
Machine Weight: 340 lbs.  
HP Requirements: 16 - 30 HP  
Deck Thickness: 11 Gauge  
Cutting Height from 1 In. to 4 In.

Category I Hitch  
Blade Tip Speed:  
13,188 Ft./Minute  
Type: Rear Discharge  
Front Antiscalping Roller: Optional  
Mulching Kit: Optional  
Rotor RPM: 3,037 RPM  
Driveline: 1-3/8 In. ASAE Category II  
Shipping Weight: 398 lbs.  
Set-up Time: 30 Minute  
1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0461XF		GM1048E Economy Rear Discharge Grooming Mower <i>iMatch and iMatchconversion kit ordered separately.</i>	2,864.00
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#### ROLLERS

9450		Front Anti-Scalping Roller	130.00
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#### CONVERSION KIT

9630		I-Match Conversion Kit	413.00
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#### MULCH KITS

9690		Mulching Kit <i>For GM1048E.</i>	328.00
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#### OPERATOR'S MANUAL AND DECALS

9200		French Operators Manual and Decal Kit (GM10E Series)	No Added Cost
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#### ATTACHMENTS FOR FIELD CONVERSION

##### Miscellaneous

5BP950959B		French Manual Decal (GM10E Series)	0.00
5BP001600		Front Antiscalping Roller	143.00

FRONTIER PRODUCTS

Cutting & Mowing

**GM1048E Economy Rear Discharge Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	BLV11199	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP004600	Mulching Kit (GM1048E)	360.80
	5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	476.31



# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1060E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires  
 11 Gauge Reinforced Deck  
 Spindle Shafts Greased from the Top for Easy Service  
 Single Belt Drive with Automatic Belt Idler  
 Rugged 30-HP Gearbox  
 One Piece Balanced Steel Pulleys  
 High Blade Speed  
 Floating Top Hitch  
 iMatch Compatible (Quick-Attach System)  
 Working Width: 60 In.  
 Overall Machine Width: 63 In.  
 Machine Weight: 375 lbs.  
 HP Requirements: 18 - 30 HP  
 Deck Thickness: 11 Gauge  
 Cutting Height from 1 In. to 4 In.

Category I Hitch  
 Blade Tip Speed:  
     14,763 Ft./Minute  
 Type: Rear Discharge  
 Front Antiscalping Roller: Optional  
 Mulching Kit: Optional  
 Rotor RPM: 2,803 RPM  
 Driveline: 1-3/8 In. ASAE Category II  
 Shipping Weight: 470 lbs.  
 Set-up Time: 30 Minute  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0462XF		GM1060E Economy Rear Discharge Grooming Mower <i>iMatch and iMatchconversion kit ordered separately.</i>	2,954.00
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#### ROLLERS

9450		Front Anti-Scalping Roller	130.00
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#### CONVERSION KIT

9630		I-Match Conversion Kit	413.00
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#### MULCH KITS

9690		Mulching Kit <i>For GM1060E.</i>	375.00
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#### OPERATOR'S MANUAL AND DECALS

9200		French Operators Manual and Decal Kit (GM10E Series)	No Added Cost
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#### ATTACHMENTS FOR FIELD CONVERSION

##### Miscellaneous

	5BP950959B	French Manual Decal (GM10E Series)	0.00
	5BP001600	Front Antiscalping Roller	143.00

FRONTIER PRODUCTS

Cutting & Mowing

**GM1060E Economy Rear Discharge Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	BLV11199	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP005600	Mulching Kit (GM1060E)	412.51
	5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	476.31

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1072E Economy Rear Discharge Grooming Mower Equipment for Base Machine

4 Rubber Swivel Tires  
 11 Gauge Reinforced Deck  
 Spindle Shafts Greased from the  
 Top for Easy Service  
 Single Belt Drive with  
 Automatic Belt Idler  
 Rugged 30-HP Gearbox  
 One Piece Balanced Steel Pulleys  
 High Blade Speed  
 Floating Top Hitch  
 iMatch Compatible (Quick-Attach System)  
 Working Width: 60 In.  
 Overall Machine Width: 63 In.  
 Machine Weight: 375 lbs.  
 HP Requirements: 18 - 30 HP  
 Deck Thickness: 11 Gauge  
 Cutting Height from 1 In. to 4 In.

Category I Hitch  
 Blade Tip Speed:  
 14,763 Ft./Minute  
 Type: Rear Discharge  
 Front Antiscalping Roller: Optional  
 Mulching Kit: Optional  
 Rotor RPM: 2,803 RPM  
 Driveline: 1-3/8 In. ASAE Category II  
 Shipping Weight: 470 lbs.  
 Set-up Time: 30 Minute  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0463XF		GM1072E Economy Rear Discharge Grooming Mower <i>iMatch and iMatchconversion kit ordered separately.</i>	3,253.00
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#### ROLLERS

9450		Front Anti-Scalping Roller	130.00
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#### CONVERSION KIT

9630		I-Match Conversion Kit	413.00
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#### MULCH KITS

9690		Mulching Kit <i>For GM1072E.</i>	407.00
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#### OPERATOR'S MANUAL AND DECALS

9200		French Operators Manual and Decal Kit (GM10E Series)	No Added Cost
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#### ATTACHMENTS FOR FIELD CONVERSION

##### Miscellaneous

	5BP950959B	French Manual Decal (GM10E Series)	0.00
	5BP001600	Front Antiscalping Roller	143.00

FRONTIER PRODUCTS

Cutting & Mowing

**GM1072E Economy Rear Discharge Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	BLV11199	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP006600	Mulching Kit (GM1072E)	447.71
	5BP006750	iMatch Conversion Kit <i>Fits GM1048E, GM1060E, and GM1072E. Must also order longer 5BP0500404 driveline from parts for GM1048E or GM1060E.</i>	476.31

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1060 Rear Discharge Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 40 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 743 lbs.  
 Mower Deck Gearbox HP: 60 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 60 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,100 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
   (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
   20 Minutes (Approximate)  
 Approximate Operating Weight: 611 lbs.  
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0451XF		GM1060 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	4,422.00
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#### CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-133.00

#### WHEELS AND TIRES

3000		Pneumatic Tires	-44.00
3010		Solid Tires	In Base Price

#### CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	242.00
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#### ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	107.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**GM1060 Rear Discharge Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5WD55348		Rear Chain Shield Kit - Rear Discharge	168.31
5WD1005400		iMatch Conversion Kit <i>For GM10 Series.</i>	254.11

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1072 Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 20 to 40 HP  
 Shipping Weight: 806 lbs.  
 Mower Deck Gearbox HP: 60 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 72 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,000 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
   (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
   20 Minutes (Approximate)  
 Approximate Operating Weight: 678 lbs.  
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0453XF		GM1072 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	4,619.00
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#### CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-149.00

#### WHEELS AND TIRES

3000		Pneumatic Tires	-44.00
3010		Solid Tires	In Base Price

#### CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	242.00
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#### ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	107.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**GM1072 Rear Discharge Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5WD53566		Rear Chain Shield Kit - Rear Discharge	172.71
5WD1005400		iMatch Conversion Kit <i>For GM10 Series.</i>	254.11



# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1084 Rear Discharge Grooming Mower Equipment for Base Machine

Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 40 HP  
 Shipping Weight: 991 lbs.  
 Mower Deck Gearbox HP: 60 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 84 In.  
 Cutting Height Range:  
 1 In. to 4-1/2 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Caster Wheels:  
 (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 17,900 FPM

Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 2 In.  
 Blade Dimensions:  
 (3) 5/16 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 20 Minutes (Approximate)  
 Approximate Operating Weight: 774 lbs.  
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0455XF		GM1084 Rear Discharge Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	5,281.00
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#### CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-178.00

#### WHEELS AND TIRES

3000		Pneumatic Tires	-44.00
3010		Solid Tires	In Base Price

#### CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	242.00
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#### ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	107.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**GM1084 Rear Discharge Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
5WD1006417		Front Roller Kit, Contains 1 Roller <i>FM1012 Center Deck Only, FM1015 and FM1017 Fits all Decks, GM1060, GM1072 and GM1084.</i>	117.71
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5WD52856		Rear Chain Shield Kit - Rear Discharge (GM1084)	213.40
5WD1005400		iMatch Conversion Kit <i>For GM10 Series.</i>	254.11

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM1190 Rear Discharge Grooming Mower with Chain Shield Equipment for Base Machine

Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 50 HP  
 Shipping Weight: 1347 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.69  
 Driveline: Category IV  
 Drive Type: Gearbox Over (2) V-Belts  
 Deck Thickness: 7 Gauge Steel Plate  
 Cutting Width: 90 In.  
 Cutting Height Range:  
 1-1/2 In. to 8 In.  
 Cutting Height Adjustment:  
 Adjustable Arm  
 Caster Wheels:  
 (4) 13 In. x 5 In. Solid  
 Caster Wheel Bearings:  
 Tapered Roller Bearings  
 Blade Tip Speed: 15,570 FPM

Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings: Tapered Roller  
 Blade Overlap: 1-1/4 In.  
 Blade Dimensions:  
 (6) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Belts: Power Band, B Section, Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
 45 Minutes (Approximate)  
 Approximate Operating Weight: 1,200 lbs.  
 Front Center Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0471XF		GM1190 Rear Discharge Grooming Mower with Chain Shield <i>iMatch and iMatch conversion kit ordered separately.</i>	6,984.00
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#### WHEELS AND TIRES

3000		Pneumatic Tires	No Added Cost
3010		Solid Tires	In Base Price

#### CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	209.00
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#### ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	145.00
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#### ATTACHMENTS FOR FIELD CONVERSION

<b>Miscellaneous</b>			
5WD1032828		Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000121 and above.</i>	159.51
5WD24650		Front Roller Kit - Contains 1 Roller (GM1190) <i>Serial Number 1XFGM11XKB0000120 and below.</i>	167.20

FRONTIER PRODUCTS

Cutting & Mowing

**GM1190 Rear Discharge Grooming Mower with Chain Shield**

Continued

<b>Code</b>	<b>Attachment Identifier</b>	<b>Description</b>	<b>List Price Suggested USD (\$)</b>
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	5WD1005400	iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000120 and below.</i>	254.11
	5WD1032830	iMatch Conversion Kit <i>For GM1190. Serial Number 1XFGM11XKB0000121 and above.</i>	229.91

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2060R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

High Blade Speed  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Spindle Shafts Greased from the  
 Top for Easy Service  
 20 to 50 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 609 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline:  
 1-3/8 In. ASAE Category III  
 Drive Type: Gear Box over V/Belt  
 Deck Thickness:  
 8 Gauge Reinforced Deck  
 Cutting Width: 60 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Caster Wheels:  
 (4) 10 In. x 3.2 In. Solid or  
 11 In. x 4 In. (4 Ply, with  
 Tubes) Pneumatic  
 Caster Wheel Bearings:

Shielded Roller Bearings  
 Blade Tip Speed: 16,929 FPM  
 Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings (2) Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (3) 20-3/16 In. x 2 In. x 1/4 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Front Roller Kit: Optional  
 Assembly/Set-Up Time:  
 30 Minutes (Approximate)  
 Approximate Operating Weight: 550 lbs.  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0481XF	GM2060R Rear Discharge Grooming Mower with Rear Chain Shields	<i>iMatch and iMatchconversion kit ordered separately.</i>	3,946.00
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#### WHEELS AND TIRES

3050	Solid Gauge Wheel Tires		In Base Price
3040	Pneumatic Gauge Wheel Tires		77.00

#### ROLLERS

9450	Front Anti-Scalping Roller		147.00
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#### CONVERSION KIT

9630	I-Match Conversion Kit		373.00
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#### MULCH KITS

9690	Mulching Kit <i>GM2060</i>		379.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**GM2060R Rear Discharge Grooming Mower with Rear Chain Shields**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
5BP0099915		Front Antiscalping Roller	161.71
BLV11200		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP045700		Mulching Kit (GM2060)	416.91
5BP002800		iMatch Conversion Kit	410.31

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2072R Rear Discharge Grooming Mower with Rear Chain Shields Equipment for Base Machine

Spindle Shafts Greased from the Top for Easy Service  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 20 to 50 HP  
 Shipping Weight: 676 lbs.  
 Mower Deck Gearbox HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 72 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer on Caster  
 Caster Wheels:  
 (4) 10 In. x 3.2 In. Solid or 11 In. x 4 In. (4 Ply, with Tubes) Pneumatic  
 Caster Wheel Bearings:  
 Shielded Roller Bearings

Blade Tip Speed: 16,732 FPM  
 Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings (2) Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
 (3) 24-1/2 In. x 2-1/4 In. x 1/4 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
 Slotted Track Adjustment - No Idlers  
 Front Roller Kit: Optional  
 Assembly/Set-Up Time:  
 30 Minutes (Approximate)  
 Approximate Operating Weight: 600 lbs.  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0482XF	GM2072R Rear Discharge Grooming Mower with Rear Chain Shields <i>iMatch and iMatchconversion kit ordered separately.</i>	4,263.00
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#### WHEELS AND TIRES

3050	Solid Gauge Wheel Tires	In Base Price
3040	Pneumatic Gauge Wheel Tires	77.00

#### ROLLERS

9450	Front Anti-Scalping Roller	147.00
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#### CONVERSION KIT

9630	I-Match Conversion Kit	373.00
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#### MULCH KITS

9690	Mulching Kit <i>GM2072</i>	441.00
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#### ATTACHMENTS FOR FIELD CONVERSION

	<b>Miscellaneous</b> 5BP0099915 Front Antiscalping Roller	161.71
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FRONTIER PRODUCTS

Cutting & Mowing

**GM2072R Rear Discharge Grooming Mower with Rear Chain Shields**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	BLV11200	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5BP046700	Mulching Kit (GM2072)	485.11
	5BP002800	iMatch Conversion Kit	410.31



# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Three High-Suction Blades Standard  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Spindle Shafts Greased from the Top for Easy Service  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 25 to 50 HP  
 Shipping Weight: 769 lbs.  
 Mower Deck HP: 50 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:3:09 (Spiral Gears)  
 Driveline:  
 1-3/8 In. ASAE Category III  
 Drive Type: Gearbox Over V/Belt  
 Deck Thickness:  
 8 Gauge Reinforced Deck  
 Cutting Width: 84 In.  
 Cutting Height Range: 1 In. to 5 In.  
 Cutting Height Adjustment:  
 Spacer On Caster  
 Caster Wheels:  
 (4) 10 In. x 3.2 In. Solid or 11 In. x 4 In. (4 Ply, with Tubes) Pneumatic  
 Caster Wheel Bearings:

Shielded Roller Bearings  
 Blade Tip Speed: 16,338 FPM  
 Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings:  
 Shielded Ball Bearings (2) Per Spindle  
 Blade Composition:  
 Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
 (3) 28-1/2 In. x 2-1/4 In.  
 Belts: 5VX, Polyester/Cogged  
 Belt Adjustment: Single Point, Slotted Track Adjustment - No Idlers  
 Front Roller Kit: Standard  
 Assembly/Set-Up Time:  
 30 Minutes (Approximate)  
 Approximate Operating Weight: 690 lbs.  
 Mulching Kit Available  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0483XF		GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatchconversion kit ordered separately.</i>	4,844.00
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#### WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	77.00

#### CONVERSION KIT

9630		I-Match Conversion Kit	373.00
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#### MULCH KITS

9690		Mulching Kit <i>GM2084</i>	514.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**GM2084R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
BLV11200		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP047700		Mulching Kit (GM2084)	565.40
5BP002800		iMatch Conversion Kit	410.31

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Free Swinging Kick Back Blades  
 Double Belt Drive with No Idler  
 One Piece Balanced Steel Pulleys  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 70 HP  
 Shipping Weight: 1198 lbs.  
 Mower Deck Gearbox HP: 70 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:2:08  
 Driveline:  
   1-3/8 In. ASAE Category IIII  
 Drive Type: Gearbox Over V/Belt  
 Deck Thickness:  
   8 Gauge Reinforced Deck  
 Cutting Width: 90 In.  
 Cutting Height Range:  
   From 1.3 In. to 5.3 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 12 In. x 4 In. Solid or  
   13 In. x 6.5 In. (4 Ply, with  
   Tubes) Air

Caster Wheel Bearings:  
   Shielded Roller Bearings  
 Blade Tip Speed: 14,106 FPM  
 Blade Spindles: (3) Cast Iron  
 Blade Spindle Bearings:  
   Shielded Tapered Bearings (2) Per Spindle  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Blade Overlap: 1-3/8 In.  
 Blade Dimensions:  
   (6) 13 In. x 2-3/4 In. x 1/4 In.  
 Belts: CX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
   Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
   30 Minutes (Approximate)  
 Approximate Operating Weight: 1102 lbs.  
 Front Center Roller Kit: Standard  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0492XF		GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatchconversion kit ordered separately.</i>	7,301.00
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#### WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	182.00

#### CONVERSION KIT

9630		I-Match Conversion Kit	373.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**GM2190R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP002800		iMatch Conversion Kit	410.31

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller Equipment for Base Machine

Free Swinging Kick Back Blades  
 Double Belt Drive with No Idler  
 One Piece Balanced Steel Pulleys  
 iMatch Compatible (Quick-Attach System)  
 4 Swivel Tires - Solid or Pneumatic  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Tractor Horsepower: 30 to 70 HP  
 Shipping Weight: 1608 lbs.  
 Mower Deck Gearbox HP: 70 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:2:08  
 Driveline:  
   1-3/8 In. ASAE Category IIII  
 Drive Type: Gearbox Over V/Belt  
 Deck Thickness:  
   8 Gauge Reinforced Deck  
 Cutting Width: 110 In.  
 Cutting Height Range:  
   From 1.3 In. to 5.3 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 12 In. x 4 In. Solid or  
   13 In. x 6.5 In. (4 Ply, with  
   Tubes) Air

Caster Wheel Bearings:  
   Shielded Roller Bearings  
 Blade Tip Speed: 14,998 FPM  
 Blade Spindles: (3) Cast Iron  
 Blade Spindle Bearings:  
   Shielded Tapered Bearings (2) Per Spindle  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Blade Overlap: 1-1/8 In.  
 Blade Dimensions:  
   (6) 15-7/8 In. x 2-3/4 In. x 1/4 In.  
 Belts: CX, Polyester/Cogged  
 Belt Adjustment: Single Point,  
   Slotted Track Adjustment - No Idlers  
 Assembly/Set-Up Time:  
   30 Minutes (Approximate)  
 Approximate Operating Weight: 1490 lbs.  
 Front Center Roller Kit: Standard  
 1 Year Warranty

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0491XF		GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller <i>iMatch and iMatchconversion kit ordered separately.</i>	8,530.00
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#### WHEELS AND TIRES

3050		Solid Gauge Wheel Tires	In Base Price
3040		Pneumatic Gauge Wheel Tires	182.00

#### CONVERSION KIT

9630		I-Match Conversion Kit	373.00
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#### ATTACHMENTS FOR FIELD CONVERSION

FRONTIER PRODUCTS

Cutting & Mowing

**GM2109R Rear Discharge Grooming Mower with Rear Chain Shields and Front Antiscalping Roller**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>			
		<b>Miscellaneous</b>	
BLV11178		John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
5BP002800		iMatch Conversion Kit	410.31

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM3054 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 25 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 478 lbs.  
 Mower Deck Gearbox HP: 25 HP  
 Hitch: Limited Category I  
 Gearbox Ratio: 1:2.5  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 10 Gauge Steel Plate  
 Cutting Width: 54 In.  
 Cutting Height Range: 1 In. to 4.5 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 16,200 FPM

Blade Spindles: 3 Cast Iron  
 Blade Spindle Bearings: Ball Bearings  
 Blade Overlap: 1 In.  
 Blade Dimensions:  
   (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
   15 Minutes (Approximate)  
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0531XF	GM3054 Rear Discharge Economy Grooming Mower	2,987.00
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#### CHAIN ENCLOSURES

2000	Rear Chain Shield	No Added Cost
2095	Less Rear Chain Shield	-107.00

#### WHEELS AND TIRES

3000	Pneumatic Tires	-66.00
3010	Solid Tires	In Base Price

#### ROLLERS

9010	Front Roller Kit <i>Contains 1 roller.</i>	90.00
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#### ATTACHMENTS FOR FIELD CONVERSION

##### Miscellaneous

5WD1008035	Front Roller Kit - Contains 1 Roller (GM30 Series)	99.00
BLV11178	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00

*At least one tractor receiver bundle is needed per tractor.  
 This bundle is removable and can be used on various tractors within the compatibility.*

*One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).*

FRONTIER PRODUCTS

Cutting & Mowing

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**GM3054 Rear Discharge Economy Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
5WD1008038	<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	Rear Chain Shield Kit - Rear Discharge (GM3054 & FM3012)	130.91



# FRONTIER PRODUCTS

## Cutting & Mowing

### GM3060 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 15 to 35 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 589 lbs.  
 Mower Deck Gearbox HP: 35 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 60 In.  
 Cutting Height Range: 1 In. to 4.5 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,030 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings  
 Blade Overlap: 1-1/2 In.  
 Blade Dimensions:  
   (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
   15 Minutes (Approximate)  
 Approximate Operating Weight: 503 lbs.  
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
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Select One Code From Each Required Category

#### BASE MACHINE

0532XF		GM3060 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	3,158.00
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#### CHAIN ENCLOSURES

2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-120.00

#### WHEELS AND TIRES

3000		Pneumatic Tires	-66.00
3010		Solid Tires	In Base Price

#### CONVERSION KIT

9000		iMatch Conversion Kit <i>Excludes economy series.</i>	231.00
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#### ROLLERS

9010		Front Roller Kit <i>Contains 1 roller.</i>	90.00
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#### ATTACHMENTS FOR FIELD CONVERSION

		<b>Miscellaneous</b> Front Roller Kit - Contains 1 Roller (GM30 Series)	99.00
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FRONTIER PRODUCTS

Cutting & Mowing

**GM3060 Rear Discharge Economy Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	BLV11178	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5WD55348	Rear Chain Shield Kit - Rear Discharge	168.31
	5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	254.11

# FRONTIER PRODUCTS

## Cutting & Mowing

### GM3072 Rear Discharge Economy Grooming Mower Equipment for Base Machine

Tractor Horsepower: 20 to 35 HP  
 Type: Rear Discharge  
 Tractor PTO Speed: 540 RPM  
 Shipping Weight: 689 lbs.  
 Mower Deck Gearbox HP: 35 HP  
 Hitch: Category I  
 Gearbox Ratio: 1:1.92  
 Driveline: Category III  
 Drive Type: Gearbox Over V-Belt  
 Deck Thickness: 8 Gauge Steel Plate  
 Cutting Width: 72 In.  
 Cutting Height Range: 1 In. to 4.5 In.  
 Cutting Height Adjustment:  
   Spacer On Caster  
 Caster Wheels:  
   (4) 10 In. x 3-1/4 In. Solid  
 Caster Wheel Bearings: Roller Bearings  
 Blade Tip Speed: 18,000 FPM  
 Blade Spindles: 3 Cast Iron

Blade Spindle Bearings: Ball Bearings  
 Blade Overlap: 1 1/2 In.  
 Blade Dimensions:  
   (3) 1/4 In. x 2-1/2 In.  
 Blade Composition:  
   Heat-Treated Alloy Steel  
 Belts: B Section, Aramid/Kevlar  
 Belt Adjustment: Spring-Loaded Idler  
 Assembly/Set-Up Time:  
   15 Minutes (Approximate)  
 Approximate Operating Weight: 603 lbs.  
 Front Roller Kit: Optional

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
Select One Code From Each Required Category			
<b>BASE MACHINE</b>			
0533XF		GM3072 Rear Discharge Economy Grooming Mower <i>iMatch and iMatch conversion kit ordered separately.</i>	3,404.00
<b>CHAIN ENCLOSURES</b>			
2000		Rear Chain Shield	No Added Cost
2095		Less Rear Chain Shield	-142.00
<b>WHEELS AND TIRES</b>			
3000		Pneumatic Tires	-66.00
3010		Solid Tires	In Base Price
<b>CONVERSION KIT</b>			
9000		iMatch Conversion Kit <i>Excludes economy series.</i>	231.00
<b>ROLLERS</b>			
9010		Front Roller Kit <i>Contains 1 roller.</i>	90.00
<b>ATTACHMENTS FOR FIELD CONVERSION</b>			
		<b>Miscellaneous</b>	
5WD1008035		Front Roller Kit - Contains 1 Roller (GM30 Series)	99.00

FRONTIER PRODUCTS

Cutting & Mowing

**GM3072 Rear Discharge Economy Grooming Mower**

Continued

Code	Attachment Identifier	Description	List Price Suggested USD (\$)
		<b>ATTACHMENTS FOR FIELD CONVERSION ...Continued...</b>	
	BLV11178	John Deere Quik-Knect Driveline Yoke Bundle <i>Tractor Receiver Part number: BLV10953</i>	275.00
		<i>At least one tractor receiver bundle is needed per tractor. This bundle is removable and can be used on various tractors within the compatibility.</i>	
		<i>One implement driveline yoke bundle is needed per implement, and remains with implement at all times (field install required).</i>	
	5WD53566	Rear Chain Shield Kit - Rear Discharge	172.71
	5WD1005400	iMatch Conversion Kit <i>For GM3060 and GM3072.</i>	254.11